



## Safety Data Sheet

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LOCTITE SF 7471 PRIMER known as Loctite 7471 Activator 1 Gal EN

SDS No. : 153556  
V001.6  
Date of issue: 03.02.2020

### Section 1. Identification of the substance/preparation and of the company/undertaking

**Product name:** LOCTITE SF 7471 PRIMER known as Loctite 7471 Activator 1 Gal EN

**Intended use:** Activator

**Supplier:**

Henkel Australia Pty Ltd  
135-141 Canterbury Road  
Kilsyth, Victoria, 3137  
Australia

Phone: +61 (3) 9724 6444

**Emergency information:** 24 HOUR EMERGENCY CONTACT NUMBER: 1800 032 379

### Section 2. Hazards identification

**Classification of the substance or mixture**

Hazardous according to the criteria of Safe Work Australia.

**GHS Classification:**

<u>Hazard Class</u>	<u>Hazard Category</u>	<u>Target organ</u>
Flammable liquids	Category 2	
Serious eye irritation	Category 2A	
Skin sensitizer	Category 1	
Target Organ Systemic Toxicant - Single exposure	Category 3	Central nervous system
Acute hazards to the aquatic environment	Category 3	
Chronic hazards to the aquatic environment	Category 3	

**Hazard pictogram:**



**Signal word:** Danger

<b>Hazard statement(s):</b>	H225 Highly flammable liquid and vapor. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H336 May cause drowsiness or dizziness. H412 Harmful to aquatic life with long lasting effects. Repeated exposure may cause skin dryness or cracking.
<b>Precautionary Statement(s):</b>	
<b>Prevention:</b>	P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P233 Keep container tightly closed. P240 Ground and bond container and receiving equipment. P241 Use explosion-proof electrical/ventilating/lighting equipment. P242 Use non-sparking tools. P243 Take action to prevent static discharges. P261 Avoid breathing dust/fume/gas/mist/vapours/spray. P264 Wash hands thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P273 Avoid release to the environment. P280 Wear protective gloves, eye protection, and face protection.
<b>Response:</b>	P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention. P363 Wash contaminated clothing before reuse. P370+P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.
<b>Storage:</b>	P403+P233 Store in a well-ventilated place. Keep container tightly closed. P403+P235 Store in a well-ventilated place. Keep cool. P405 Store locked up.
<b>Disposal:</b>	P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations.

**Dangerous Goods information:**

Classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

**Section 3. Composition / information on ingredients**

<b>General chemical description:</b>	Mixture solvent
<b>Type of preparation:</b>	Primer, containing solvents

**Identity of ingredients:**

Chemical ingredients	CAS-No.	Proportion
acetone	67-64-1	60- <= 100 %
Propan-2-ol	67-63-0	10- < 20 %
2,2'-[(4-methylphenyl)imino]bisethanol	3077-12-1	1- < 3 %
benzothiazole-2-thiol	149-30-4	< 1 %

**Section 4. First aid measures**

<b>Ingestion:</b>	Rinse mouth, do not induce vomiting, consult a doctor.
<b>Skin:</b>	Rinse with running water and soap. Remove contaminated clothing and footwear. Seek medical advice.
<b>Eyes:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get immediate medical attention.
<b>Inhalation:</b>	Move to fresh air. If symptoms persist, seek medical advice.
<b>First Aid facilities:</b>	Eye wash
<b>Medical attention and special treatment:</b>	Treat symptomatically and supportively.

### Section 5. Fire fighting measures

<b>Suitable extinguishing media:</b>	Alcohol-resistant foam.
<b>Improper extinguishing media:</b>	Water jet (solvent-containing product).
<b>Combustion behaviour:</b>	Solvent containing flammable product. In case of fire toxic gases are released.
<b>Decomposition products in case of fire:</b>	Oxides of carbon, oxides of nitrogen, irritating organic vapors.
<b>Particular danger in case of fire:</b>	Vapors are heavier than air and may travel along the ground or be moved by ventilation and subsequently ignited by heat, pilot lights or other ignition sources at locations distant from the material handling point.
<b>Special protective equipment for fire-fighters:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Additional fire fighting advice:</b>	In case of fire, keep containers cool with water spray.
<b>Hazchem code:</b>	.3YE

### Section 6. Accidental release measures

<b>Personal precautions:</b>	Avoid skin and eye contact. Ensure adequate ventilation. See advice in section 8
<b>Environmental precautions:</b>	Do not let product enter drains.
<b>Clean-up methods:</b>	Eliminate all ignition sources (flames, hot surfaces, and sources of electrical, static or frictional sparks). Dike and contain spill with inert material (e.g. sand, earth). Transfer liquids to covered metal containers for recovery or disposal, or remove with inert absorbent. Use only non-sparking tools. Place absorbent diking materials in covered metal containers for disposal. Prevent contamination of sewers, streams and groundwater with spilled material or used absorbent.

### Section 7. Handling and storage

- Precautions for safe handling:** Use only in well-ventilated areas.  
Vapours should be extracted to avoid inhalation.  
Keep away from sources of ignition - no smoking.  
Avoid contact with eyes, skin and clothing.
- Conditions for safe storage:** Keep away from heat and direct sunlight.  
Store in tightly closed containers. In a cool/well-ventilated area.

### Section 8. Exposure controls / personal protection

**National exposure standards:**

- Engineering controls:** Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.
- Eye protection:** Wear protective glasses.
- Skin protection:** Wear suitable protective clothing.  
Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.  
Solvent resistant gloves such as Viton, poly (vinyl alcohol), or equivalent is recommended.
- Respiratory protection:** Use only in well-ventilated areas.  
If inhalation risk exists, wear a respirator or air supplied mask complying with the requirements of AS/NZS 1715 and AS/NZS 1716.

### Section 9. Physical and chemical properties

- Appearance:** Amber to yellowish liquid
- Odor:** Acetone
- Specific gravity:** 0.7953
- Flash point:** -8 °C (17.6 °F)
- Solubility in water:** Estimated  
Miscible
- VOC content:** 99 %  
(2010/75/EC)

### Section 10. Stability and reactivity

- Stability:** Stable under normal conditions of temperature and pressure.
- Conditions to avoid:** Avoid excessive heat and ignition sources.  
Avoid static discharge.
- Incompatible materials:** Reaction with strong acids.  
Reacts with strong oxidants.
- Hazardous decomposition products:** Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons.

### Section 11. Toxicological information

**Health Effects:**

**Ingestion:** Ingestion may affect the digestive tract, respiratory and cardiovascular systems, and the liver and kidneys.

**Skin:** Solvent action can dry and defat the skin, causing the skin to crack, leading to dermatitis.

**Eyes:** Vapors may irritate eyes. Contact with eyes will cause irritation.

**Inhalation:** May cause respiratory tract irritation.  
Excessive inhalation of this material causes headache, dizziness, nausea and incoordination.

**Acute toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
acetone 67-64-1	LD50 LC50 LD50	5,800 mg/kg 76 mg/l > 15,688 mg/kg	oral inhalation dermal	4 h	rat rat rabbit	not specified not specified Draize Test
Propan-2-ol 67-63-0	LD50 LC50 LD50	5,840 mg/kg 72.6 mg/l 12,870 mg/kg	oral inhalation dermal	4 h	rat rat rabbit	OECD Guideline 401 (Acute Oral Toxicity) not specified OECD Guideline 402 (Acute Dermal Toxicity)
2,2'-[(4-methylphenyl)imino]bisethanol 3077-12-1	LD50 LD50	959 mg/kg > 2,000 mg/kg	oral  dermal		rat rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity) OECD Guideline 402 (Acute Dermal Toxicity)
benzothiazole-2-thiol 149-30-4	LD50 LC50 LD50	2,830 mg/kg > 1,270 mg/l > 7,940 mg/kg	oral inhalation dermal	4 h	rat rat rabbit	not specified not specified not specified

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
acetone 67-64-1	not irritating		guinea pig	not specified
Propan-2-ol 67-63-0	slightly irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2,2'-[(4-methylphenyl)imino]bisethanol 3077-12-1	not irritating	24 h	rabbit	not specified

**Serious eye damage/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
acetone 67-64-1	irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Propan-2-ol 67-63-0	Category II		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
2,2'-[(4-methylphenyl)imino]bisethanol 3077-12-1	Category I (irreversible effects on the eye)		rabbit	equivalent or similar to OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
acetone 67-64-1	not sensitising	Guinea pig maximisation test	guinea pig	not specified
Propan-2-ol 67-63-0	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
2,2'-[(4- methylphenyl)imino]bisethanol 3077-12-1	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
benzothiazole-2-thiol 149-30-4	sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
benzothiazole-2-thiol 149-30-4	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study/ Route of administration	Metabolic activation/ Exposure time	Species	Method
acetone 67-64-1	negative negative negative	bacterial reverse mutation assay (e.g Ames test) in vitro mammalian chromosome aberration test mammalian cell gene mutation assay	with and without with and without without		OECD Guideline 471 (Bacterial Reverse Mutation Assay) OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test) OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
acetone 67-64-1	negative	oral: drinking water		mouse	not specified
Propan-2-ol 67-63-0	negative negative	bacterial reverse mutation assay (e.g Ames test) mammalian cell gene mutation assay	with and without with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay) OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Propan-2-ol 67-63-0	negative	intraperitoneal		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
benzothiazole-2-thiol 149-30-4	negative	intraperitoneal		mouse	Micronucleus assay

**Repeated dose toxicity:**

Hazardous components CAS-No.	Result	Route of application	Exposure time/ Frequency of treatment	Species	Method
acetone 67-64-1	NOAEL=900 mg/kg	oral: drinking water	13 wdaily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Propan-2-ol 67-63-0		inhalation: vapour	at least 104 w6 h/d, 5 d/w	rat	not specified
benzothiazole-2-thiol 149-30-4	NOAEL=375 mg/kg	oral: gavage	13 weeks 5 days/week	rat	not specified
benzothiazole-2-thiol 149-30-4	LOAEL=750 mg/kg	oral: gavage	13 weeks 5 days/week	rat	not specified

**Section 12. Ecological information**

**General ecological information:** Do not empty into drains / surface water / ground water.

**Ecotoxicity:** Harmful to aquatic life with long lasting effects.

**Toxicity:**

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
acetone 67-64-1	LC50	8,120 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
acetone 67-64-1	EC50	8,800 mg/l	Daphnia	48 h	Daphnia pulex	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
acetone 67-64-1	NOEC	530 mg/l	Algae	8 d	Microcystis aeruginosa	DIN 38412-09
acetone 67-64-1	EC10	1,000 mg/l	Bacteria	30 min	Pseudomonas putida	DIN 38412, part 27 (Bacterial oxygen consumption test)
Propan-2-ol 67-63-0	LC50	> 9,640 - 10,000 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Propan-2-ol 67-63-0	EC50	> 1,000 mg/l	Algae	96 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Propan-2-ol 67-63-0	NOEC	1,000 mg/l	Algae	96 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Propan-2-ol 67-63-0	EC50	> 1,000 mg/l	Bacteria	3 h	activated sludge	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
2,2'-[(4-methylphenyl)imino]bisethanol 3077-12-1	LC50	> 100 mg/l	Fish	96 h	Cyprinus carpio	OECD Guideline 203 (Fish, Acute Toxicity Test)
2,2'-[(4-methylphenyl)imino]bisethanol 3077-12-1	EC50	48 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2,2'-[(4-methylphenyl)imino]bisethanol 3077-12-1	EC50	> 100 mg/l	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-[(4-methylphenyl)imino]bisethanol 3077-12-1	NOEC	100 mg/l	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,2'-[(4-methylphenyl)imino]bisethanol 3077-12-1	EC50	> 1,000 mg/l	Bacteria	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
benzothiazole-2-thiol 149-30-4	LC50	11 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
benzothiazole-2-thiol 149-30-4	NOEC	0.041 mg/l	Fish	89 d	Oncorhynchus mykiss	other guideline:
benzothiazole-2-thiol 149-30-4	EC50	0.71 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
benzothiazole-2-thiol 149-30-4	EC50	0.5 mg/l	Algae	72 h	Pseudokirchneriella subcapitata (reported as Raphidocelis subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
benzothiazole-2-thiol 149-30-4	NOEC	0.066 mg/l	Algae	72 h	Pseudokirchneriella subcapitata (reported as Raphidocelis subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
benzothiazole-2-thiol 149-30-4	EC0	> 1,000 mg/l	Bacteria	18 h		not specified

**Persistence and degradability:**

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
acetone 67-64-1	readily biodegradable	aerobic	81 - 92 %	EU Method C.4-E (Determination of the "Ready" Biodegradability Closed Bottle Test)
Propan-2-ol 67-63-0	readily biodegradable	aerobic	70 - 84 %	EU Method C.4-E (Determination of the "Ready" Biodegradability Closed Bottle Test)
2,2'-[(4-methylphenyl)imino]bisethanol 3077-12-1	not readily biodegradable.	aerobic	1.5 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
benzothiazole-2-thiol 149-30-4		aerobic	2.5 %	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

**Bioaccumulative potential / Mobility in soil:**

Hazardous components CAS-No.	LogPow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
acetone 67-64-1	-0.24					OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Propan-2-ol 67-63-0	0.05					OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
2,2'-[(4-methylphenyl)imino]bisethanol 3077-12-1	2				35 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
benzothiazole-2-thiol 149-30-4	2.34 - 2.5					not specified

**Section 13. Disposal considerations****Waste disposal of product:**

Dispose of in accordance with local and national regulations.  
Can be incinerated, when in compliance with local regulations  
Collection and delivery to recycling enterprise or other registered elimination institution.

**Section 14. Transport information****Road and Rail Transport:**

Dangerous Goods information:

Classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

UN no.:

1993

Proper shipping name:

FLAMMABLE LIQUID, N.O.S. (Acetone, Isopropanol)

Class or division:

3

Packing group:

II

Hazchem code:

.3YE

Emergency information:

Refer to the Dangerous Goods - Initial Emergency Response Guide  
HB 76.

**Marine transport IMDG:**

UN no.:

1993



Proper shipping name: FLAMMABLE LIQUID, N.O.S. (Acetone, Isopropanol)  
Class or division: 3  
Packing group: II  
EmS: F-E ,S-E  
Seawater pollutant: -

**Air transport IATA:**

UN no.: 1993  
Proper shipping name: Flammable liquid, n.o.s. (Acetone, Isopropanol)  
Class or division: 3  
Packing group: II  
Packing instructions (passenger): 353  
Packing instructions (cargo): 364

**Section 15. Regulatory information**

**SUSMP Poisons Schedule** 5

**AICS:** All components are listed or are exempt from listing on the Australian Inventory of Chemical Substances (AICS).

**Section 16. Other information**

**Abbreviations/acronyms:** ADGC - Australian Dangerous Goods Code  
ASCC - Australian Safety and Compensation Council  
STEL - Short term exposure limit  
TWA - Time weighted average

**Reason for issue:** Reviewed MSDS. Reissued with new date. involved chapters: 1,2,15

**Date of previous issue:** 27.01.2015

**Disclaimer:**

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