SAFETY DATA SHEET



Optigear BM 460

Section 1. Identification

GHS product identifier	Optigear BM 460
Product code	450754-AU22
SDS no.	450754
Relevant identified uses of the	substance or mixture and uses advised against
Use of the substance/ mixture	Gear lubricant . For specific application advice see appropriate Technical Data Sheet or consult our company representative.
Manufacturer	
Supplier	Castrol Australia Pty Ltd Level 17, 717 Bourke Street Docklands, Victoria 3008 ABN 87 008 459 407 www.castrol.com.au
	Tel: +61 (03) 9268 4111
EMERGENCY TELEPHONE NUMBER	+61 2801 44558 (or 1800 14 14 74 within Australia)
OTHER PRODUCT INFORMATION	Technical Advice Helpline Number: 1300 557 998

Section 2. Hazard(s) identification

Classification of the substance or mixture

SKIN SENSITISATION - Category 1

GHS label elements

Hazard pictograms



Signal word	WARNING
Hazard statements	H317 - May cause an allergic skin reaction.
Precautionary statements	
Prevention	P280 - Wear protective gloves. P261 - Avoid breathing vapour. P272 - Contaminated work clothing should not be allowed out of the workplace.
Response	₱363 - Wash contaminated clothing before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of soap and water. P333 + P313 - If skin irritation or rash occurs: Get medical attention.
Storage	Not applicable.
Disposal	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	Not applicable.
Other bazards which do not	None known

Other hazards which do not result in classification

None known.

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Section 3. Composition and ingredient information

Substance/mixture

Mixture

Highly refined base oil and additives

Ingredient name	% (w/w)	CAS number
Residual oils (petroleum), solvent-dewaxed	≥30 - ≤60	64742-62-7
Residual oils (petroleum), hydrotreated	≥30 - ≤60	64742-57-0
Distillates (petroleum), hydrotreated heavy paraffinic	≤3	64742-54-7
Distillates (petroleum), solvent-dewaxed heavy paraffinic	≤3	64742-65-0
Residual oils (petroleum), solvent-dewaxed	≤3	64742-62-7
Zinc dialkyl dithiophosphate	≤2.4	68457-79-4
Sulfonic acids, petroleum, calcium salts	≤3	61789-86-4
Reaction product of ammonium molybdate and C12-C24-diethoxylated	≤1.9	Proprietary
alkylamine (1:5-1:3)		
maleic anhydride	≤0.1	108-31-6

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures			
Eye contact	In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Eyelids should be held away from the eyeball to ensure thorough rinsing. Check for and remove any contact lenses. Get medical attention.		
Inhalation	If inhaled, remove to fresh air. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. Get medical attention if symptoms occur.		
Skin contact	In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Wash clothing before reuse. Clean shoes thoroughly before reuse. In the event of any complaints or symptoms, avoid further exposure. Get medical attention.		
Ingestion	Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Get medical attention if adverse health effects persist or are severe.		

Most important symptoms/effects, acute and delayed

See Section 11 for more detailed information on health effects and symptoms. Indication of immediate medical attention and special treatment needed, if necessary Treatment should in general be symptomatic and directed to relieving any effects. Notes to physician In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. **Specific treatments** No specific treatment. No action shall be taken involving any personal risk or without suitable training. It **Protection of first-aiders** may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

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Section 5. Firefighting measures

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Extinguishing media	
Suitable extinguishing media	In case of fire, use foam, dry chemical or carbon dioxide extinguisher or spray.
Unsuitable extinguishing media	Do not use water jet.
Specific hazards arising from the chemical	Swarf fires - Neat metal working oils may fume, thermally decompose or ignite if they come into contact with red hot swarf. To minimise the generation of red hot swarf ensure that a sufficient flow of oil is correctly directed to the cutting edge of the tool to flood it throughout cutting operations. As an additional precaution swarf should be regularly cleared from the immediate area to prevent the risk of fire. In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	Combustion products may include the following: metal oxide/oxides carbon oxides (CO, CO ₂) (carbon monoxide, carbon dioxide) nitrogen oxides (NO, NO ₂ etc.)
Special protective actions for fire-fighters	No action shall be taken involving any personal risk or without suitable training. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.
Special protective equipment for fire-fighters	Fire-fighters should wear positive pressure self-contained breathing apparatus (SCBA) and full turnout gear.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	Contact emergency personnel. No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Put on appropriate personal protective equipment. Floors may be slippery; use care to avoid falling.
For emergency responders	Entry into a confined space or poorly ventilated area contaminated with vapour, mist or fume is extremely hazardous without the correct respiratory protective equipment and a safe system of work. Wear self-contained breathing apparatus. Wear a suitable chemical protective suit. Chemical resistant boots. See also the information in "For non-emergency personnel".
Environmental precautions	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill	Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Contaminated absorbent material may pose the same hazard as the spilt product. Dispose of via a licensed waste disposal contractor.

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Section 7. Handling and storage

Precautions for safe handling	
Protective measures	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. Concentrations of mist, fumes and vapours in enclosed spaces may result in the formation of explosive atmospheres. Excessive splashing, agitation or heating must be avoided. During metal working, solid particles from workpieces or tools will contaminate the fluid and may cause abrasions of the skin. Where such abrasions result in a penetration of the skin, first aid treatment should be applied as soon as reasonably possible. The presence of certain metals in the workpiece or tool, such as chromium, cobalt and nickel, can contaminate the metalworking fluid, as can bacteria, and as a result may induce allergic and other skin reactions, especially if personal hygiene is inadequate.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Wash thoroughly after handling. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Store and use only in equipment/containers designed for use with this product. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Residual oils (petroleum), solvent-dewaxed	Safe Work Australia (Australia).
	TWA: 5 mg/m ³ 8 hours. Issued/Revised: 5/1995 Form: Mist
Residual oils (petroleum), hydrotreated	Safe Work Australia (Australia).
	TWA: 5 mg/m ³ 8 hours. Issued/Revised:
	5/1995 Form: Mist
Distillates (petroleum), hydrotreated heavy paraffinic	Safe Work Australia (Australia).
	TWA: 5 mg/m ³ 8 hours. Issued/Revised:
	5/1995 Form: Mist
Distillates (petroleum), solvent-dewaxed heavy paraffinic	Safe Work Australia (Australia).
	TWA: 5 mg/m ³ 8 hours. Issued/Revised:
Desidual aila (natralaum), aalvant dawaxad	5/1995 Form: Mist
Residual oils (petroleum), solvent-dewaxed	Safe Work Australia (Australia). TWA: 5 mg/m ³ 8 hours. Issued/Revised:
	5/1995 Form: Mist
Zinc dialkyl dithiophosphate	DFG MAC-values list (Germany).
	TWA: 2 mg/m ³ 8 hours. Issued/Revised:
	7/2013 Form: inhalable fraction
	PEAK: 4 mg/m ³ , 4 times per shift, 15
	minutes. Issued/Revised: 7/2013 Form:
	inhalable fraction
	PEAK: 0.4 mg/m ³ , 4 times per shift, 15
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Section 8. Exposure controls and personal protection

	minutes. Issued/Revised: 7/2012 Form: respirable fraction TWA: 0.1 mg/m ³ 8 hours. Issued/Revised: 7/2012 Form: respirable fraction
Sulfonic acids, petroleum, calcium salts	DFG MAC-values list (Germany).
	PEAK: 20 mg/m ³ , 4 times per shift, 15 minutes. Issued/Revised: 6/2014 Form: respirable fraction TWA: 5 mg/m ³ 8 hours. Issued/Revised: 6/2014 Form: respirable fraction
maleic anhydride	Safe Work Australia (Australia). Skin
	sensitiser. TWA: 1 mg/m ³ 8 hours. Issued/Revised: 5/1995 TWA: 0.25 ppm 8 hours. Issued/Revised: 5/1995

Appropriate engineering controls	All activities involving chemicals should be assessed for their risks to health, to ensure exposures are adequately controlled. Personal protective equipment should only be considered after other forms of control measures (e.g. engineering controls) have been suitably evaluated. Personal protective equipment should conform to appropriate standards, be suitable for use, be kept in good condition and properly maintained. Your supplier of personal protective equipment should be consulted for advice on selection and appropriate standards. For further information contact your national organisation for standards. Provide exhaust ventilation or other engineering controls to keep the relevant airborne concentrations below their respective occupational exposure limits. The final choice of protective equipment will depend upon a risk assessment. It is important to ensure that all items of personal protective equipment are compatible.
Environmental exposure	Emissions from ventilation or work process equipment should be checked to ensure
controls	they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	2
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	Safety glasses with side shields.
Skin protection	
Hand protection	Wear protective gloves if prolonged or repeated contact is likely. Wear chemical resistant gloves. Recommended: Nitrile gloves. The correct choice of protective gloves depends upon the chemicals being handled, the conditions of work and use, and the condition of the gloves (even the best chemically resistant glove will break down after repeated chemical exposures). Most gloves provide only a short time of protection before they must be discarded and replaced. Because specific work environments and material handling practices vary, safety procedures should be developed for each intended application. Gloves should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.

Section 8. Exposure controls and personal protection

	· · ·
Skin protection	Use of protective clothing is good industrial practice. Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Cotton or polyester/cotton overalls will only provide protection against light superficial contamination that will not soak through to the skin. Overalls should be laundered on a regular basis. When the risk of skin exposure is high (e.g. when cleaning up spillages or if there is a risk of splashing) then chemical resistant aprons and/or impervious chemical suits and boots will be required.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. For protection against metal working fluids, respiratory protection that is classified as "resistant to oil" (class R) or oil proof (class P) should be selected where appropriate. Depending on the level of airborne contaminants, an air-purifying, half- mask respirator (with HEPA filter) including disposable (P- or R-series) (for oil mists less than 50mg/m3), or any powered, air-purifying respirator equipped with hood or helmet and HEPA filter (for oil mists less than 125 mg/m3). Where organic vapours are a potential hazard during metalworking operations, a combination particulate and organic vapour filter may be necessary. The correct choice of respiratory protection depends upon the chemicals being handled, the conditions of work and use, and the condition of the respiratory equipment. Safety procedures should be developed for each intended application. Respiratory protection equipment should therefore be chosen in consultation with the supplier/manufacturer and with a full assessment of the working conditions.
Refer to standards:	Respiratory protection:AS/NZS 1715 and AS/NZS 1716 Gloves:AS/NZS 2161.1 Eye protection:AS/NZS 1336 and AS/NZS 1337

Section 9. Physical and chemical properties

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Appearance	
Physical state	Liquid.
Colour	Brown.
Odour	Not available.
Odour threshold	Not available.
рН	Not applicable.
Melting point	Not available.
Boiling point	Not available.
Flash point	Open cup: 240°C (464°F) [Cleveland.]
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable. Based on - Physical state
Lower and upper explosive (flammable) limits	Not available.
Vapour pressure	Not available.
Vapour density	Not available.
Relative density	Not available.
Density	<1000 kg/m³ (<1 g/cm³) at 15°C
Solubility	insoluble in water.
Partition coefficient: n- octanol/water	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Kinematic: 460 mm²/s (460 cSt) at 40°C
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Section 10. Stability and reactivity

Reactivity	No specific test data available for this product. Refer to Conditions to avoid and Incompatible materials for additional information.
Chemical stability	The product is stable.
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not occur. Under normal conditions of storage and use, hazardous polymerisation will not occur.
Conditions to avoid	Avoid excessive heat.
Incompatible materials	Reactive or incompatible with the following materials: oxidising materials.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity					
	Decult	Species			Eveneeure
Product/ingredient name Reaction product of ammonium molybdate and C12-C24-diethoxylated	Result LD50 Dermal	Species Rat		ose 2000 mg/kg	Exposure -
alkylamine (1:5-1:3)	LD50 Oral	Rat	>2	2000 mg/kg	-
Irritation/Corrosion					
Product/ingredient name	Result	Species	Score	Exposure	Observation
Reaction product of ammonium molybdate and C12-C24-diethoxylated alkylamine (1:5-1:3)	Skin - Moderate irritant	Rabbit	-	-	-
,	Eyes - Redness of the conjunctivae	Rabbit	≥2	-	-
Specific target organ toxicit	<u>y (repeated exposure)</u>				
Name		Category		ite of osure	Target organs
maleic anhydride		Category 1	inha	lation	respiratory system
Information on likely routes of exposure	Routes of entry anticipa	ted: Dermal, Inh	alation.		
Potential acute health effects					
Eye contact	No known significant ef	fects or critical h	azards.		
Inhalation	Exposure to decomposi may be delayed followir		ay cause a	health hazard	I. Serious effects
Skin contact	Defatting to the skin. M skin reaction.	lay cause skin dı	ryness and	d irritation. Ma	y cause an allergic
Ingestion	No known significant ef	fects or critical h	azards.		
Symptoms related to the phy	sical, chemical and toxico	ological charact	teristics		
Eye contact	No specific data.	-			
Inhalation	No specific data.				
Skin contact	Adverse symptoms may irritation redness dryness cracking	y include the follo	owing:		

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Section 11. Toxicological information

Ingestion

No specific data.

Delayed and immediate effect	cts as well as chronic effects from short and long-term exposure
General	No known significant effects or critical hazards.
Carcinogenicity	No known significant effects or critical hazards.
Mutagenicity	No known significant effects or critical hazards.
Teratogenicity	No known significant effects or critical hazards.
Developmental effects	No known significant effects or critical hazards.
Fertility effects	No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Reaction product of ammonium molybdate and C12-C24-diethoxylated alkylamine (1:5-1:3)	Chronic EC50 6.8 mg/l	Daphnia	48 hours
Persistence and degradabili	ity		
Expected to be biodegradable	е.		
Bioaccumulative potential			
Not available.			
Product/ingredient name	LogPow	BCF	Potential
ℤinc dialkyl dithiophosphate	0.69	-	low
maleic anhydride	-2.78	-	low
<u>Mobility in soil</u>			
Soil/water partition coefficient (Koc)	Not available.		
Mobility	Non-volatile. Liquid. inso	luble in water.	
Other adverse effects	No known significant effe	ects or critical hazards.	

Section 13. Disposal considerations

Disposal methodsThe generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

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Section 13. Disposal considerations

Special Precautions for Landfill or Incineration

No additional special precautions identified.

Section 14. Transport information

	ADG	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Additional information	-	-	-

Special precautions for user Not available.

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

Not regulated.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

Montreal Protocol

Ingredient name		List name	Status	
Not listed.				
Stockholm Convention on Per	sistent Organic P	<u>ollutants</u>	I	
Ingredient name		List name	Status	
Not listed.				
Rotterdam Convention on Price	or Informed Conse	ent (PIC)	I	
Ingredient name		List name	Status	
Not listed.				
nternational lists			I	
National inventory				
REACH Status		For the REACH status of this product please consult your company contact, as dentified in Section 1.		
Australia inventory (AICS)	All components ar	All components are listed or exempted.		
Canada inventory	At least one component is not listed.			
China inventory (IECSC)	All components are listed or exempted.			
Japan inventory (ENCS)	At least one component is not listed.			
Korea inventory (KECI)	At least one comp	oonent is not listed.		

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Section 15. Regulatory information

Philippines inventory (PICCS)	At least one component is not listed.
Taiwan Chemical Substances Inventory (TCSI)	All components are listed or exempted.
United States inventory (TSCA 8b)	All components are active or exempted.

Section 16. Any other relevant information

<u>History</u>	
Date of printing	5/12/2021
Date of issue/Date of revision	5/12/2021
Date of previous issue	10/7/2020
Version	5
Prepared by	Product Stewardship
Key to abbreviations	ADG = Australian Dangerous Goods ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) NOHSC = National Occupational Health and Safety Commission REACH = Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation [Regulation (EC) No. 1907/2006] STEL = Short term exposure limit SUSMP = Standard Uniform Schedule of Medicine and Poisons UN = United Nations TWA = Time weighted average VOC = Volatile Organic Compound SADT = Self-Accelerating Decomposition Temperature Varies = may contain one or more of the following 64741-88-4, 64741-89-5, 64741-95-3, 64741-96-4, 64742-01-4, 64742-44-5, 64742-45-6, 64742-52-5, 64742-53-6, 64742-54-7, 64742-55-8, 64742-56-9, 64742-57-0, 64742-58-1, 64742-62-7, 64742-63-8, 64742-65-0, 64742-70-7, 72623-85-9, 72623-86-0, 72623-87-1

Procedure used to derive the classification

Classification	Justification
KIN SENSITISATION - Category 1	Calculation method

V Indicates information that has changed from previously issued version.

Notice to reader

All reasonably practicable steps have been taken to ensure this data sheet and the health, safety and environmental information contained in it is accurate as of the date specified below. No warranty or representation, express or implied is made as to the accuracy or completeness of the data and information in this data sheet.

The data and advice given apply when the product is sold for the stated application or applications. You should not use the product other than for the stated application or applications without seeking advice from BP Group.

It is the user's obligation to evaluate and use this product safely and to comply with all applicable laws and regulations. The BP Group shall not be responsible for any damage or injury resulting from use, other than the stated product use of the material, from any failure to adhere to recommendations, or from any hazards inherent in the nature of the

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Section 16. Any other relevant information

material. Purchasers of the product for supply to a third party for use at work, have a duty to take all necessary steps to ensure that any person handling or using the product is provided with the information in this sheet. Employers have a duty to tell employees and others who may be affected of any hazards described in this sheet and of any precautions that should be taken. You can contact the BP Group to ensure that this document is the most current available. Alteration of this document is strictly prohibited.